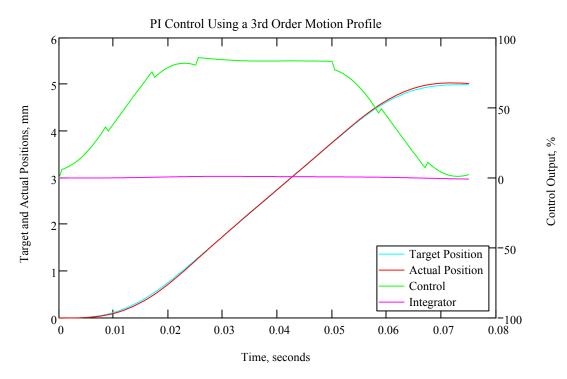
## Compare Motion Profiles and Closed Loop Control

## PI with Velocity, Acceleration and Jerk Feed Forward



$$\sum_{n} \left[ \left( r_{n} \right)_{0} - \left( x_{n} \right)_{0} \right]^{2} = 0.100308$$

K = 1.2  $\zeta = 0.333333$ 

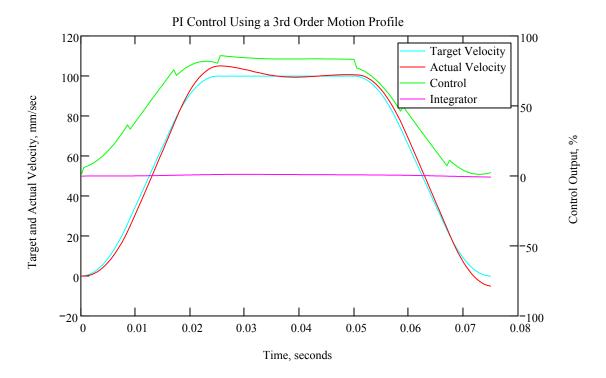
Kv = 0.833333 Ka = 0.001768

The sum of squared errors is much less with a 3rd order than a 2nd order motion profile. The only difference is the 3rd order motion profile and using jerk feedforwards.

$$\omega_{\rm n} = 314.159265$$

$$Kj = 8.443432 \times 10^{-6}$$

## Compare Motion Profiles and Closed Loop Control



The velocity error isn't quite as bad as the 2nd order motion profile