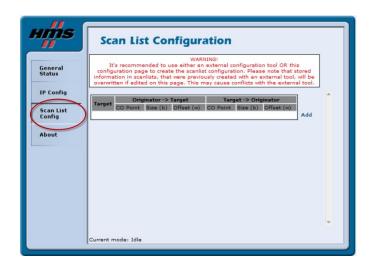
For use with the RMC75E and RMC150E

Setting up the Anybus X-Gateway EtherNet/IP scanner is described in detail in the Anybus document <u>X-Gateway</u> Interface Addendum EtherNet/IP Scanner, document number: HMSI-27-249.

The steps specific to connection with the RMC are as follows:

- 1. In the X-Gateways's Ethernet web interface, choose the Scan List Config page:
- 2. Click Add (to the right of the list).



- X Anybus Configuration Manager - NetTool EtherNet/IP http://10.10.12.118/ Set to the RMC's IP Address Communication 0.0.0.0 + IP address Set to Point To Point Transport Type Point To Point Originator -> Target Point To Point 着 Target -> Originator Set to 4 times the number or 32bit words you want to transfer. Offset (words) Data Size (bytes) 0 16 Originator -> Target 16 0 Target -> Originator Data Rate (ms) Set to desired Requested Originator -> Target 100 Packet Interval. Must be identical. 100 Target -> Originator 4 Timeout Multiplier **Connection Points** Set to 2 Originator -> Target 2 Target -> Originator 1 Set to 1 OK Cancel
- 4. Click OK. You may need to restart the X-Gateway to apply changes. When is restarts, it should connect to the RMC. You can check the Event Log in the RMC to see if the EtherNet/IP connection was made.

3. Enter the values as follows: